



(-2) WELDED CONST - 1 REQD
FULL SIZE

UNDER REVIEW

URF 19-1238 19.11.07 (VM)

NOTES: -
1. METAL STAMP IN LOCATION SHOWN
WITH $\frac{1}{8}$ - $\frac{3}{16}$ HIGH FIGURES THE FOLLOWING
(a) TOOL NO. & LAST CHANGE LETTER
PRECEDED BY WORD "ALLISON"
(b) VENDORS NAME OR TRADEMARK

2. CADMIUM PLATE DETAILS - 1, & 2 PER AMS2400
PLATE DETS PRIOR TO ASSY. THDS MUST
TURN FREELY & DIMI MUST BE MET AFTER
PLATING.

-2	1	SEE DET	JACK SCREW
-1	1	SEE DET	YOKE
DET NO	SHT NO	MATERIAL	DESCRIPTION

6796952	
10F1	

EACH ITEM PURCHASED SEPARATELY.
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG

425 240

RELEASED FOR PROD.
DATE: 01/24/02 INT: WBP
07-27-2012
SHOP COPY

USED ON ENGINE MODELS
T63-A-5 YT63-A-5

SPECIAL INSPECTION AND TEST REQUIREMENT.

WHEN PASS-OR-ASSESSMENT REQUIRES MONITORING AND
 PROGRESS REPORTS, PERMITTING INSPECTION THAT MUST
 GOVERNMENT CERTIFIED OPERATORS AND INSPECTORS
 WHEN PART OF ASSEMBLY REQUIRE VIEWING, OPERATIONS
 AND EQUIPMENT MUST BE GOVERNMENT CERTIFIED. IN
 ADDITION, FACTORIES HAVING GOVERNMENT SOURCE
 INSPECTION MUST HAVE GOVERNMENT APPROVAL OF PART
 NEAR PARTS, FINISHING AND PAINTING EQUIPMENT
 WHERE APPROPRIATE.

ALL PARTS OTHER THAN EXPERIMENTAL MANUFACTURED OR PROCURED TO THIS DRAWING ARE JOINING REPLACEMENT SPARES. ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATION MIL Q 9858 AND USA SPEC NOTICES THERETO AND TO TESTING PER SPECIFICATIONS AND BULLETINS GOVERNING THE QUALIFICATION, APPROVAL AND RELIABILITY OF ALLISON PRODUCTS. REPAIR PROCEDURES MUST INCLUDE PARTICIPATION OF ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

UNLESS OTHERWISE NOTED	APPROVALS	DATE
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TOL ON ANGLES TOL ON THREE PLACE DECIMALS TOL ON TWO PLACE DECIMALS FOUR PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	DRAWING CHECKED CAP DO MATERIAL ENG 1 ENG 2 ENG 3	6-5-61 6-23-61 6-29-61 7-10-61 7-14-61 7-20-61
MAIL SEE DETS		

HEAT TREAT		INCHES	7-3-66
NOTED		DIMENSIONS	PH 7-10-66
WELD OR BRACE		REVIEW APPROVAL	
SEE DETS			
SURFACE TREATMENT	INSPECTION		
NOTED			

ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		SPEC. SUMMARY REP.
TITLE	PULLER-FOKWARD BEARING & SEAL COMPRESSOR.	

MODEL		
CODE	SIZE	DWG No
73342	D	6796952
SCALE	NOTED	SHEET 1 OF 1

FILE COPY